

Work Order ID 54153

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Item ID: D412-724-041

Revision ID: N/A

Item Name: Head Rest Assembly, Center

Start Date: 12/01/09 Start Qty: 2.00

Required Date: 12/02/09 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

If D412-724-041 is a W/O on it's own, I Photocopy bluefile and create labels per
PPP D412-724-041 CHG001

N/A

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/12/11 (22) 54

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

27 802/12/01

(72)

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Item ID: D412-724-041

Accept



Setup Start



Revision ID: N/A

Item Name: Head Rest Assembly, Center

Stop



Start Date: 12/01/09 Start Qty: 2.00



Cust Item ID:

Required Date: 12/02/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-724-0411 Location: _____ | PPP Rev: _____

PP 54152

9/12/11

SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/01

mk
09-12-01

Picklist Print

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Work Order ID: 54153

Parent Item: D412-724-041RevN/A

Parent Item Name: Head Rest Assembly, Center


Comments:

Start Date: 12/01/09

Required Date: 12/02/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R6  Screw	x4	Purchased	No			120	Each	122.0000	8.0000		9/12/1	SP

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

122

101203

122

D3303-041RevB

Manufactured

No

120

Each

7.0000

2.0000

Head Rest

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

7

44448

7

D3304-041RevB

Manufactured

No

120

Each

6.0000

2.0000

Tube Assembly

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

6

44354

6

REFERENCE ONLY

3.0 INSTALLATION PROCEDURE

To install a Dart Head Rest Assembly:

- 3.1 If installed, remove the existing Head Rest Assembly by pulling the quick release pin that attaches it to the seat. Make note of the installation position (if applicable).
- 3.2 Inspect the seat for damage in the vicinity of the Head Rest Assembly. Consult the Aircraft Maintenance Manual for disposition if damage is observed.
- 3.3 If only replacing the Head Rest with the equivalent Dart D3303-041 Head Rest, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble D3303-041 Head Rest with existing Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.4 If only replacing the Tube Assembly with a Dart D3304-041/-043/-044 Tube Assembly, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble existing Head Rest with Dart D3304-041/-043/-044 Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.5 Slide the new or modified Head Rest Assembly into the seat tube and lock in place at the same location that the old Head Rest Assembly was installed (if applicable) using the quick release pin. Ensure pin is properly engaged.

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart Head Rests.

5.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -044	Part Number	Description
X				D412-724-011	Dart Replacement Head Rest Kit, for 205/212/412
2	X			D412-724-041	Head Rest Assembly, Center
1		X		D412-724-043	Head Rest Assembly, LH
1			X	D412-724-044	Head Rest Assembly, RH
	1	1	1	D3303-041	Head Rest
	1			D3304-041	Tube Assembly
		1		D3304-043	Tube Assembly
			1	D3304-044	Tube Assembly
1	4	4	4	AN525-10R6	Screw

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